

Advances in Herbal Transdermal Patches for Chronic Inflammation Management

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Abstract

Long-standing inflammatory conditions such as arthritis, muscular pain, and connective tissue disorders require prolonged treatment, where conventional oral therapy often leads to gastrointestinal disturbances, fluctuating drug levels, and reduced patient compliance. Herbal medicines possess multi-component anti-inflammatory activity and are generally associated with fewer adverse effects. Incorporation of herbal actives into transdermal drug delivery systems offers a promising alternative by providing sustained drug release, avoiding hepatic first-pass metabolism, and enhancing therapeutic consistency. Recent pharmaceutical developments have emphasized the use of advanced polymers, permeation enhancers, and optimized evaluation strategies to improve the performance of herbal transdermal patches. This review summarizes current progress in herbal transdermal patch technology for chronic inflammation, highlighting formulation components, penetration enhancement techniques, evaluation parameters, stability considerations, existing challenges, and future research directions.

Keywords: Herbal transdermal patches; Chronic inflammation; Penetration enhancers; Polymeric drug delivery; Phytoconstituents

1. Introduction: Chronic inflammation is a persistent pathological condition characterized by continuous activation of immune responses and excessive production of inflammatory mediators, which may ultimately lead to tissue damage, fibrosis, and loss of physiological function. It plays a central role in the progression of several disorders including arthritis, musculoskeletal pain, cardiovascular diseases, and autoimmune conditions^{1,2}.

- Conventional anti-inflammatory therapy mainly relies on synthetic agents such as non-steroidal anti-inflammatory drugs (NSAIDs) and corticosteroids. Although these drugs provide effective symptomatic relief, prolonged administration is often

associated with adverse effects including gastrointestinal irritation, renal impairment, cardiovascular risks, and reduced patient compliance¹.

- Herbal therapeutics have emerged as promising alternatives owing to their multi-target mechanisms of action and comparatively better safety profiles. Medicinal plants contain diverse bioactive constituents such as flavonoids, terpenoids, alkaloids, and phenolic compounds that act synergistically to suppress inflammatory pathways, inhibit oxidative stress, and modulate immune responses².
- Unlike single-molecule synthetic drugs, herbal extracts exert therapeutic effects through multiple biochemical targets, which may enhance efficacy while minimizing toxicity. Consequently, interest in herbal-based formulations for chronic inflammatory conditions has increased substantially in recent years^{2,3}.
- Transdermal drug delivery systems represent an advanced pharmaceutical approach that allows drugs to be administered across the skin directly into systemic circulation. This route offers several advantages, including avoidance of hepatic first-pass metabolism, sustained plasma drug levels, reduced dosing frequency, and improved patient adherence³.
- Additionally, transdermal delivery minimizes gastrointestinal exposure and is particularly beneficial for patients requiring long-term therapy. The use of transdermal patches enables controlled release of active compounds over extended periods, thereby maintaining consistent therapeutic concentrations^{3,4}.
- The incorporation of herbal extracts into transdermal patches combines the benefits of traditional medicine with modern drug delivery technology. Herbal transdermal patches provide localized or systemic anti-inflammatory effects while reducing systemic side effects commonly associated with oral medications.

Advances in polymer science, penetration enhancement techniques, and formulation optimization have significantly improved the permeability of phytoconstituents through the stratum corneum. As a result, herbal transdermal systems are increasingly explored as viable alternatives for chronic inflammation management⁴.

2. Objective: The primary objective of this review is to compile and analyze recent advancements in herbal transdermal patch formulations for chronic inflammatory conditions, with special emphasis on polymer selection, penetration enhancers, evaluation methodologies, stability assessment etc. which provides a comprehensive reference for researchers.

3. Importance of Herbal Transdermal Delivery in Chronic Inflammation: Herbal transdermal drug delivery offers an effective alternative to oral therapy by providing sustained release of bioactive phytoconstituents while bypassing hepatic first-pass metabolism. This approach enhances therapeutic bioavailability, maintains consistent plasma drug levels, and reduces gastrointestinal adverse effects⁴. Furthermore, transdermal systems improve patient compliance through non-invasive administration and are particularly beneficial for long-term management of chronic inflammatory conditions. The advantages are given below:

- Avoids first-pass metabolism and gastrointestinal degradation.
- Provides controlled and prolonged drug release.
- Enhances bioavailability of poorly soluble herbal constituents.
- Reduces dosing frequency and systemic side effects.
- Improves patient adherence due to painless application.
- Enables localized or systemic anti-inflammatory action.
- Suitable for long-term therapy in chronic inflammatory disorders⁵.

4. Polymers in Herbal Transdermal Patch Formulation

Polymers constitute the structural framework of transdermal patches and play a critical role in determining film-forming ability, mechanical strength, drug release kinetics, and skin adhesion. The selection of an appropriate polymer directly influences patch flexibility, stability, and permeation characteristics. Both natural and synthetic polymers are widely employed either alone or in combination to achieve optimal therapeutic performance⁶.

4.1 Natural Polymers: Natural polymers such as chitosan, sodium alginate, gelatin, and cellulose derivatives are preferred for their biocompatibility, biodegradability, and minimal toxicity. These polymers also exhibit favorable swelling properties that support drug diffusion. However, inherent variability in plant or animal sources, limited mechanical strength, and susceptibility to microbial growth may restrict their independent use. Consequently, natural polymers are often blended with synthetic counterparts to enhance film durability and consistency^{7,8}.

4.2 Synthetic and Semi-Synthetic Polymers: Synthetic and semi-synthetic polymers including hydroxypropyl methylcellulose, polyvinyl alcohol, ethyl cellulose, Eudragit, and polyvinylpyrrolidone are extensively utilized due to their reproducible quality, superior film-forming capacity, and predictable drug release behavior. These polymers provide excellent mechanical integrity and allow precise control over release profiles.

Polymer blends are commonly optimized to balance elasticity, tensile strength, moisture resistance, and permeation properties, thereby improving patch performance and patient comfort. The rational selection and combination of polymers remain a key strategy in developing effective herbal transdermal delivery systems^{7,8}.

5. Penetration Enhancers: The stratum corneum acts as the primary barrier to transdermal drug permeation, significantly limiting the transport of herbal phytoconstituents across the skin. To overcome this limitation, penetration enhancers are incorporated into patch formulations to temporarily modify skin permeability. Commonly used enhancers include terpenes, fatty acids, alcohols, surfactants, and essential oils⁹. These agents enhance drug flux by disrupting the lipid organization of the stratum corneum, increasing skin hydration, and improving the solubility and partitioning of herbal actives within epidermal layers. The selection of an appropriate enhancer is critical, as it must provide effective permeation while maintaining skin integrity and minimizing irritation. Natural enhancers are increasingly preferred due to their biocompatibility and reduced risk of adverse skin reactions^{9,10}.

6. Evaluation Parameters of Herbal Transdermal Patches

Comprehensive evaluation is essential to ensure the quality, safety, and therapeutic reliability of herbal transdermal patches. Common assessment parameters include physical characteristics such as thickness, weight uniformity, folding endurance, flatness, and surface pH, which indicate formulation consistency and user comfort. Mechanical properties including tensile strength and percentage elongation are measured to determine patch durability and flexibility during application¹¹.

- Additional evaluations involve drug content uniformity, moisture uptake and loss, and adhesive properties to confirm stability under storage conditions.
- In-vitro drug release studies and ex-vivo skin permeation analysis using diffusion cells are performed to predict release behavior and permeation efficiency, while skin irritation tests assess biocompatibility^{11,12}.
- Collectively, these parameters provide critical insight into formulation performance, stability, and clinical suitability.

7. Stability Studies: Stability testing is performed in accordance with International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Human Use (ICH) guidelines to evaluate changes in physical appearance, drug content, adhesive properties, and release characteristics over time¹³.

- Herbal transdermal patches are typically subjected to accelerated stability conditions (40 ± 2 °C / $75 \pm 5\%$ RH) for up to 3–6 months, along with long-term storage conditions (25 ± 2 °C / $60 \pm 5\%$ RH) for extended evaluation. Parameters such as patch integrity, color, flexibility, drug content uniformity, and in-vitro release profiles are periodically assessed¹³.
- Herbal formulations require special consideration because phytoconstituents are highly sensitive to environmental factors such as heat, moisture, oxygen, and light, which may lead to degradation or loss of therapeutic potency. Studies have shown that unacceptable changes in drug content or mechanical properties can occur if patches are not adequately protected from humidity.
- Therefore, moisture-resistant packaging materials (such as aluminum foil pouches or laminated sachets) and the incorporation of antioxidants or stabilizing agents are often employed to maintain formulation integrity^{13,14}.
- A product is generally considered stable when it retains 90–110% of its initial drug content and exhibits no significant changes in physical or release characteristics throughout the testing period¹⁴.

8. Challenges in Developing Herbal Transdermal Patches

The development of herbal transdermal patches is constrained by several scientific and technical limitations, including variability in herbal extract composition and poor skin permeability of high-molecular-weight phytoconstituents. Difficulties in standardization and quality control further affect formulation reproducibility. In addition, potential skin irritation from penetration enhancers and the lack of specific regulatory guidelines complicate clinical translation and large-scale manufacturing^{15,16}. Some challenges are being faced by researchers outlined below:

- Batch-to-batch variation in herbal extracts.
- Limited permeation of large or hydrophilic phytochemicals.
- Difficulty in standardization and marker compound identification.
- Risk of skin irritation or sensitization from enhancers.
- Stability issues due to sensitivity of phytoconstituents.
- Scale-up and manufacturing consistency.
- Absence of harmonized regulatory frameworks for herbal TDDS^{15,16}.

9. Conclusion and Future Perspectives

Herbal transdermal patches represent a promising and patient-friendly therapeutic approach for the management of chronic inflammatory disorders by integrating the pharmacological potential of medicinal plants with advanced controlled drug delivery technologies. Recent progress in polymer science, penetration enhancement strategies, and evaluation methodologies has significantly improved formulation performance and therapeutic outcomes. Emerging approaches such as nano-carrier incorporation, microneedle-assisted delivery, and smart polymer systems are expected to further enhance skin permeation and drug stability. However, challenges related to extract standardization, large-scale manufacturing, and regulatory acceptance remain. The adoption of quality-by-design principles, advanced analytical techniques, and interdisciplinary research efforts will be essential to overcome these limitations. With continued scientific validation and regulatory harmonization, herbal transdermal patches have the potential to evolve into reliable clinical alternatives for long-term inflammation management.

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